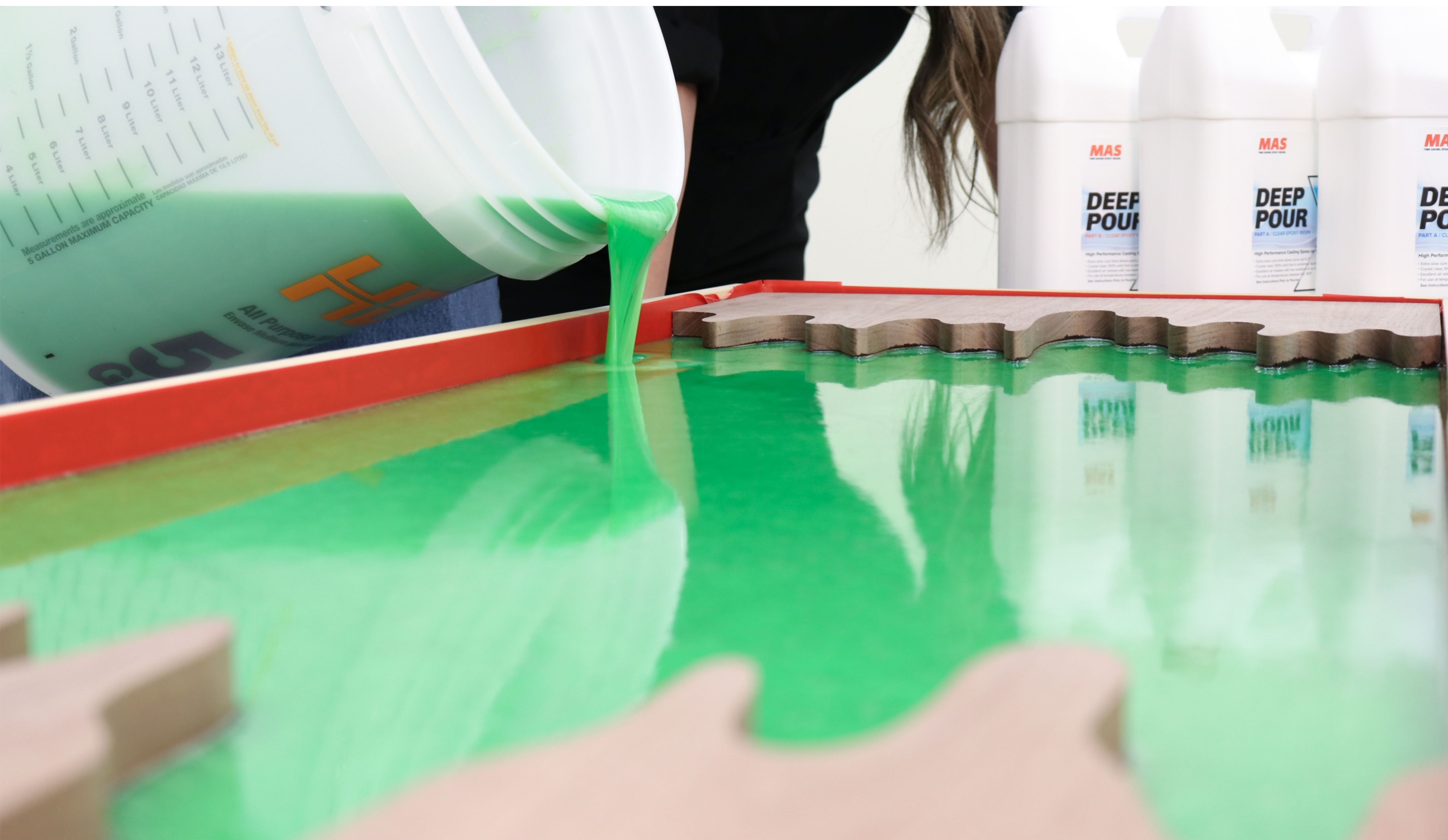


# MAS<sup>®</sup>

**TIME SAVING EPOXY RESINS**



**Empowering people to bring out  
the beauty of wood.**

- Woodworking, DIY Home Improvement and Repair
- Structural, Clear Coating, and Finishing Applications

# Specialty Woodworking Epoxy Systems

Our line of specialty woodworking epoxy provides users with everything they will need from start to finish.



## Penetrating Epoxy Sealer

Wood Sealer. 2:1 epoxy system penetrates deep into wooden surfaces, sealing off contaminants and imperfections, while creating a moisture resistant barrier. Great choice for sealing any type of wooden surface before overcoating with Deep Pour and Table Top to stop off gassing; or to stabilize and restore porous, rot damaged surfaces.

SKU	Size	UPC
30-210	1.5 Pint	810395006811
30-220	1.5 Quart	810395006828



## Deep Pour Epoxy

Clear Casting. 3:1 epoxy system formulated for deep pour casting, encapsulating and molding. Ideal for large pours into mold for river table construction. Add epoxy colorants, pigment powders, or alcohol ink for custom DIY projects.

SKU	Size	UPC
30-430	1.3 Quart	810395007030
30-420	1.3 Gallon	810395007023
30-400	4 Gallon	810395007016



## Table Top Pro Epoxy

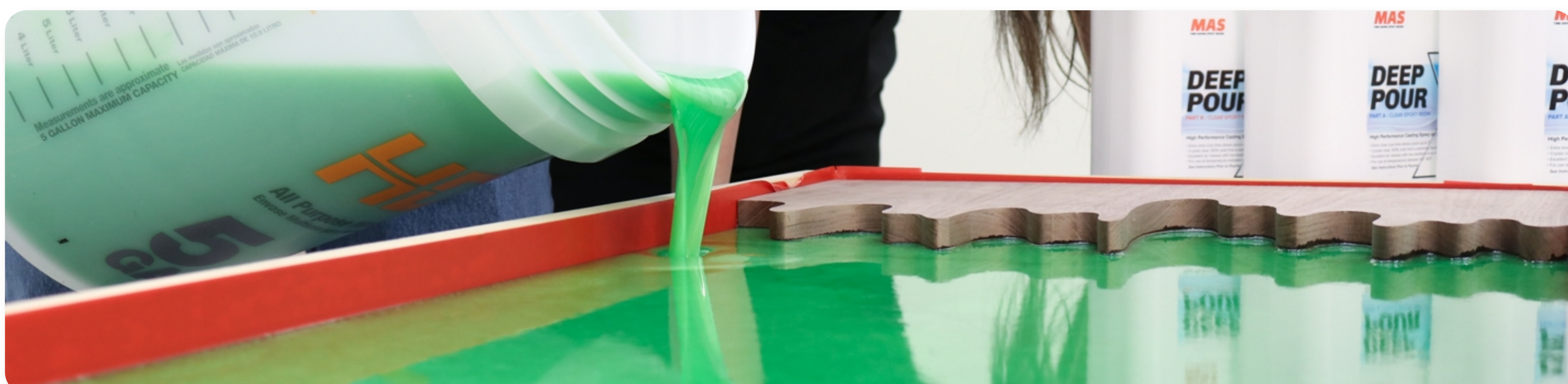
Clear Flood Coating. 1:1 epoxy system gives you a protective glass like finish on virtually any surface. Simply pour and spread for a beautiful self leveling epoxy coating. Everything about Table Top Epoxy makes it easy to get an alluring clear finish quickly and easily.

SKU	Size	UPC
30-270	2 Quart	810395006910
30-260	1 Gallon	810395006903
30-262	2 Gallon	810395006996



## Deep Pour X

Meet one of the most advanced deep pour systems on the market, Deep Pour X. This 2:1 system has a low viscosity similar to water which makes it perfect for bubble release and shallow pours. It will give you crystal clear pours up to 3" but under certain controlled temperatures can reach up to 4" on a pour. A deep pour with limitless possibilities.



SKU	Size	UPC
30-460	1.5 Gallon	810395007146
30-470	3 Gallon	810395007153
30-480	6 Gallon	810395007160

# Specialty Woodworking Epoxy Systems

DIY and professional woodworkers alike have loved MAS Epoxies specialty woodworking products since our launch. Our easy to use product line offer everything needed from start to finish on any type of woodworking project.



## Table Top Pro Epoxy

1:1 by volume mix ratio

Self-leveling, and a crystal clear finish

**Mixing:** 1A:1B mix thoroughly for 2-3 minutes. To ensure proper mixing, pour mixed material into a secondary cup and continue mixing.

**Apply:** Pour epoxy onto surface in an “S” formation. Spread epoxy with notched trowel, brush or squeegee onto surface. Make sure all cracks and holes are filled prior to pouring to prevent leaks.

**Finish:** Let epoxy self level for 5-10 minutes. Take a propane torch or heat gun and wave over surface to release air bubbles. Allow epoxy to fully cure, sand surface and repeat steps until desired thickness is reached.



## Penetrating Epoxy

2:1 by volume mix ratio

DIY repairs like window sills, decks, etc.

**Mixing:** 2A:1B mix thoroughly for roughly 2 minutes. Mix no more material than can be applied in a 20 minute period.

**Apply:** Apply to rotten wood with a brush, roller, syringe, or epoxy spreader. Allow ample time for the Penetrating Epoxy to soak well into the wood to ensure complete saturation.

**Finish:** Pot life and cure times will depend on temperature. At 85 degrees the pot life is 20 minutes and full cure is 2 days. At 40 degrees the pot life is 40 minutes and full cure is 4 days. The pot life and full cure time will also be increased with the addition of solvents. Once the Penetrating Epoxy is fully cured switch to MAS LV or FLAG Resins mixed with 2:1 Slow, Medium or Fast Hardeners and fillers to complete repairs.



## Deep Pour X

2:1 by volume mix ratio

Casting thickness up to 3”

**Mixing:** 2A:1B mix ratio. Mix thoroughly for 5-10 minutes. Scrape sides and the bottom of the container until no streak or striations are visible.

**Apply:** The maximum casting depth is roughly 2-3” per pour. Deeper pours can be achieved by step pouring multiple layers. Each layer MUST be allowed to harden and cool to room temperature before adding another.

**Finish:** For a 2-3” thick casting at 77°F should be tack free in roughly 12 hours, and sandable after 24 hours. It should be fully cured in 5-7 days under proper temperature conditions.



## Deep Pour

3:1 by volume mix ratio

Casting thickness up to 1”

**Mixing:** 3A:1B mix ratio. mix thoroughly for 2-3 minutes scraping the sides and bottom of the container. Pour mixed epoxy into a secondary container and mix for another 1-2 minutes.

**Apply:** The max casting depth is 1” but deeper castings can be achieved by step pouring multiple layers. Each layer MUST cool to room temperature before adding other layers.

**Finish:** A pour of 0.5-1” at 77°F should be tack free in roughly 4-8 hours, sandable after 12-24 hours, and fully cured in 5-7 days under proper temperatures.

# 2:1 Clear Epoxy System

This system consists of two resins and three hardeners that are all compatible for custom blending to meet the various shop conditions our customers work in. This low odor, no VOC system produces high-strength, moisture-resistant solids for your repair, build, or creative project. This system is both structural & non-blushing, making for the perfect combination of strength, integrity, and a beautiful finish.



## Low Viscosity Resin (LV)

2:1 by volume mix ratio

For structural, sealing, laminating & bonding



## FLAG Resin

2:1 by volume mix ratio

For filling, laminating, and gluing

Ideal for structural, sealing, laminating & bonding applications. The clear finish provides a waterproof structural coating with a low odor and no VOCs. This system is non-blushing (no oily film on top). Formulated as a wood epoxy resin, but is compatible with a range of composite substrates such as: fiberglass, carbon, kevlar, and more.

SKU	Size	UPC
30-001	1 Quart	810395000017
30-005	Half-Gallon	810395000055
30-002	1 Gallon	810395000024

Ideal for filling, laminating, and gluing applications. Its clear finish provides a waterproof structural coating with low odor and no VOC's. Its medium viscosity is ideal for laminating non-horizontal surfaces because of increased sag resistance. This system is non-blushing (no oily film on top).

SKU	Size	UPC
FLAG032	1 Quart	810395009324
FLAG064	Half-Gallon	810395009539
FLAG1G	1 Gallon	810395009102



## Slow Hardener

The Slow 2:1 non-blushing hardener can be paired with either the LV or FLAG resin making it one of the most versatile hardeners on the market. You get more time (40 mins) than other suppliers so it is easier to work with in high temperatures.

SKU	Size	UPC
30-006	1 Pint	810395001878
30-007	1 Quart	810395000079
30-026	Half-Gallon	810395001908
30-008	1 Gallon	810395000086



## Medium Hardener

The Medium 2:1 non-blushing hardener allows for a 25 minute working time and can be paired with either the LV or FLAG resins. You can mix and match it with the Slow or Fast hardeners for even more customization on your working time.

SKU	Size	UPC
30-516	1 Pint	810395005166
30-532	1 Quart	810395005326
30-564	Half-Gallon	810395005647
30-510	1 Gallon	810395005104



## Fast Hardener

The Fast 2:1 non-blushing hardener allows for a quick 10 minute working time to be paired with either the LV or FLAG resin. The quick gel time is great for small gluing projects and cool temperatures.

SKU	Size	UPC
30-611	1 Pint	810395000116
30-612	1 Quart	810395000123
30-625	Half-Gallon	810395000253
30-613	1 Gallon	810395006132

# Time Saving Adhesives

Our time saving epoxy adhesives can assist you with hundreds of applications, without the mess of prep. The 185 mL cartridges fit into a standard caulk gun and they include two static mixers that do the mixing for you.



## Gluzilla

1 hour working time at 70°F

Vaseline-like consistency

A premixed adhesive with Colloidal Silica and Slow Hardener.

**Color:** Opaque White

**Adhesive:** Wood, Metal, Glass, Brick, Stone, Fiberglass and more

**Sealant:** Oil, Water, Pressure Tanks, Cracks, and Leaks

**Filler:** Holes, Castings, Patterns, Molds, Voids, and welds

SKU	Size	UPC
35-100	185 mL	810395006620
35-102	450 mL	810395006460



## Gluzilla Fast

30 minute working time at 70°F

Gel-like consistency

A premixed adhesive with Colloidal Silica and Fast Hardener.

**Color:** Opaque White

**Adhesive:** Wood, Metal, Glass, Brick, Stone, Fiberglass and more

**Sealant:** Oil, Water, Pressure Tanks, Cracks, and Leaks

**Filler:** Holes, Castings, Patterns, Molds, Voids, and welds

SKU	Size	UPC
35-104	185 mL	810395006477



## Woodzilla

1 hour working time at 70°F

Peanut butter like consistency

A premixed adhesive with Wood Flour and Slow Hardener.

**Color:** Wood

**Adhesive:** All types of wood

**Filleting:** Premixed for stitch & glue construction

**Sealant:** Boat seams, hulls, doors or decks

**Filler:** Holes, seams, window sills, deck repair, furniture

SKU	Size	UPC
35-130	185 mL	810395006590



## Crackzilla

30 minute working time at 70°F

Liquid-like consistency

A premixed adhesive that is clear, self-leveling and no fillers.

**Color:** Clear

**Adhesive:** All types of material, best on concrete and brick

**Sealant:** Sidewalks, seams, door frames, garage floor, and steps

**Filler:** Cracks, holes, and voids

SKU	Size	UPC
35-110	185 mL	810395006859

# ETI is Now Available as MAS

The famous ETI line that has served woodworkers and hobbyists since 1969 is now available under the MAS Epoxies brand. The exact same formulas, just a new look.



## EnviroTex Lite

1:1 by volume mix ratio

Self-leveling, and a crystal clear finish

EnviroTex Lite® is a water clear 1:1 mix ratio by volume epoxy resin used to coat surfaces. It cures to a long-lasting, high gloss coating in approximately 8 hours at 70°F, and reaches full strength and toughness in about 72 hours. This durable, resilient material requires no polishing to produce a high gloss.

SKU	Size	UPC
02008	8 Ounce	033331020089
02016	16 Ounce	033331020164
02032	32 Ounce	033331020324
02064	Half-Gallon	033331020645
02128	1 Gallon	033331021284



## Crystal Sheen

1:1 by volume mix ratio

Glass-like epoxy perfect for table tops

Crystal Sheen® preserves and enhances table and bar tops with a tough durable surface. The glass-like epoxy enriches color, enhances wood grains and has superior hardness. Waterproof, heat and alcohol resistant. 15-20 minute working time. Used commercially on table and bar tops for over 50 years!

SKU	Size	UPC
02216	16 Ounce	033331022168
02232	32 Ounce	033331022328
02228	1 Gallon	033331022281



## EasyCast

1:1 by volume mix ratio

Ideal for crafting small decorative items

EasyCast is a two component, low odor, solvent free, clear casting epoxy. It's ideal for casting small decorative items such as kitchen and bathroom knobs or for surface coatings up to 3/8 inch in thickness. FDA compliant.

SKU	Size	UPC
33008	8 Ounce	033331330089
33016	16 Ounce	033331330164
33032	32 Ounce	033331330324
33128	1 Gallon	033331331284



## FastCast

1:1 by volume mix ratio

Perfect for rapid prototyping, or duplication

FastCast™ is a two-component clear urethane casting resin, which turns white once set. Easy to use, 1:1 ratio and is odorless. Ideal for casting, quick prototyping, miniatures, models, taxidermy and more. FastCast™ sets to a hard cast in approximately 10 minutes at 70°F. Once cured, FastCast can be drilled, sanded, shaped and painted.

SKU	Size	UPC
32016	16 Ounce	033331320165
32032	32 Ounce	033331320325